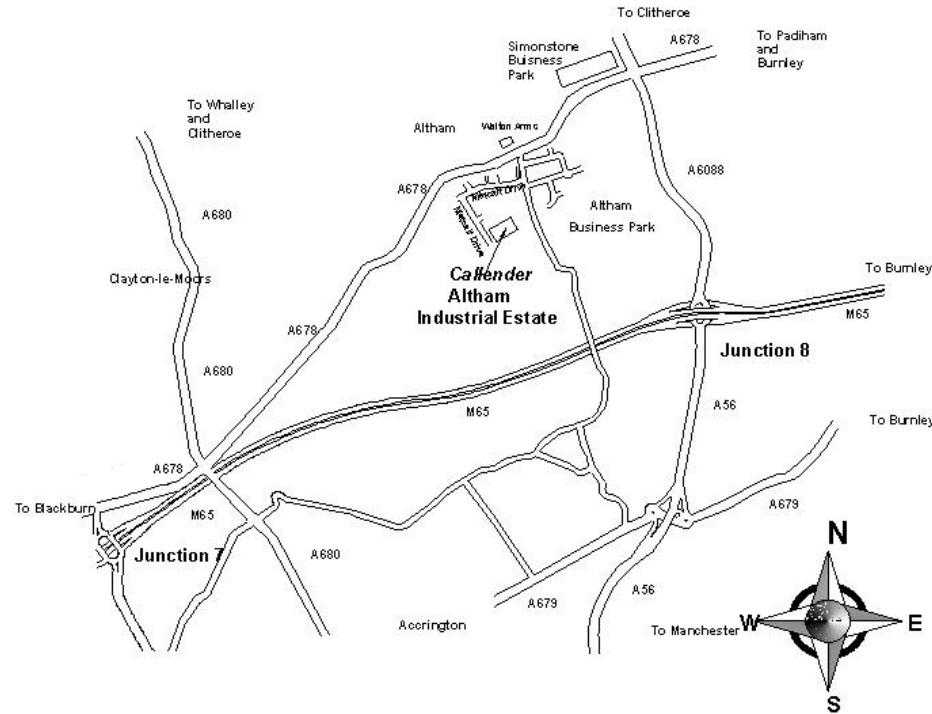




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**(A) From :- M65 (Blackburn / Burnley / Nelson / Colne)**

- Travel East (from Blackburn) / West (from Burnley / Nelson / Colne) to J8.
- Leave the motorway at J8 and take the A6068 towards Clitheroe.
- Continue down the hill until you reach the traffic lights at the junction with the A678.
- Turn left at the junction and follow the A678 in the direction of Accrington / Clayton -le-Moors.
- Pass Simonstone Business Park on the right.
- Continue along the A678 until you reach the Walton Arms pub on the right.
- Turn left off the A678 (opposite the pub) on to Altham Industrial Estate / Business Park.
- Take the first major road on the right - Metcalf Drive.
- Continue along Metcalf Drive for approx. ½ mile and Callender can be seen on the left at the top of the rise.

**Cars - First entrance on Left**

**Heavy Vehicles / Deliveries - Second entrance on Left**

**(B) From :- M62 (Manchester / Leeds)**

- Travel East (from Manchester) / West (from Leeds) along the M62 to J18.
- Leave the motorway at J18 and take the M66 North towards Bury / Burnley.
- Follow the M66 until it becomes the A56, (the A56 bears off left just after termination of the motorway) and continue to follow the signs for the M65.
- The A56 meets the M65 at J8.
- **Follow Directions (A) above.**

**(C) From :- M1 (London / Leeds)**

- Travel North (from London) / South (from Leeds) on the M1 to J42.
- Leave the motorway at J42 and travel West along M62 to J18.
- **Follow Directions (B) above.**

**(D) From :- M6 (Glasgow / Birmingham)**

- Travel South (from Glasgow) / North (from Birmingham) on the M6 to J29.
- Leave the motorway at J29 and travel East along the M65.
- **Follow Directions (A) above.**

**(E) From :- Manchester Airport**

- Leave the Airport and follow the signs for the M56 / M60.
- Travel around the M60 (Clockwise) to the M62 East (follow signpost M62 - Leeds)
- Continue along M62 East to J18.
- **Follow Directions (B) above.**